

5/03





DART AEROSPACE LTD		Work Order:	22047
Description: Tube Assembly		Part Number:	D3298-013
04.11.25 RF RF 04.10.13			
Dwg: D3298 Rev. A1 PAGE 5		Qty:	2
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	JA	04.12.08	2												
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-013 Batch: <u>M 16931</u>	SB	05/02/14	2												
3	GA	Bend tube as per template D3298-013T1 & Dwg D3298	SB	05/02/14	2												
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>AN818-6D</td> <td>Coupling Nut</td> <td>M 12888</td> </tr> <tr> <td>2</td> <td>MS20819-6D</td> <td>Sleeve</td> <td>M 12888</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	AN818-6D	Coupling Nut	M 12888	2	MS20819-6D	Sleeve	M 12888	SB	05/02/16	2
Qty	Part Number	Description	Batch														
2	AN818-6D	Coupling Nut	M 12888														
2	MS20819-6D	Sleeve	M 12888														
5	QC5	Inspect work to Step 4	AB	05.02.21	2												
6	ST	Identify and Stock IDENTIFY <i>with Part & Batch # using A Permanent Fine Point marker</i>	CL	05/02/22	2												
7	AC	Cost / part: <u>44.45</u>	Sye	05.02.23	2												
8	DC	Close W/O <u>44.45</u> Inspect Level 21	JA	05.02.28	2												

Rev	Date	Change	Revised By	Approved
A	04.09.08	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
04.07.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/02/14	3	make Template		make Template	SB 05/02/14	 CS-02-B	 MAR 17	 05-02-23

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA:  Date: 05/02/2014

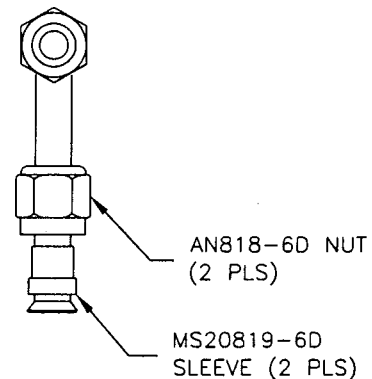
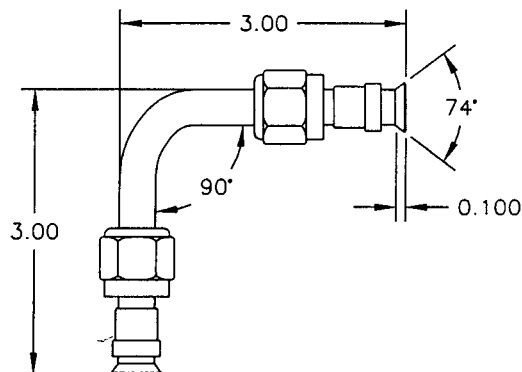
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

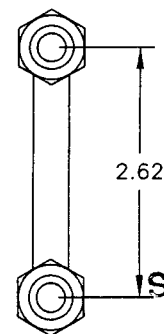
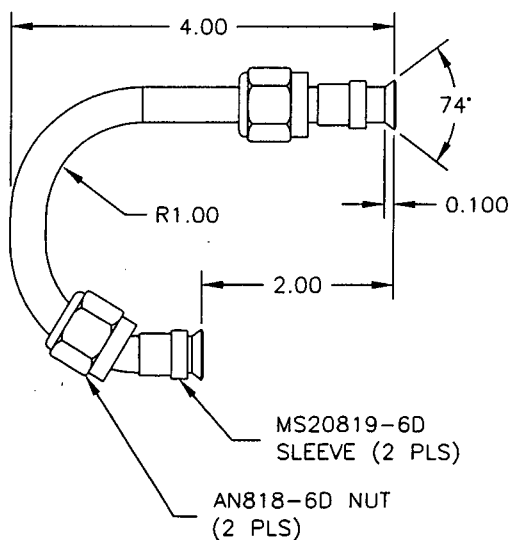


DESIGN R	DRAWN BY R	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3298	REV. A SHEET 5 OF 7
DATE 04.07.06		TITLE TUBE ASSEMBLIES	SCALE NTS

RELEASED
04.04.09



D3298-007



D3298-013

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 22047

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Dec 06, 2004
11:09 am

Work Order No : 0022047
Project Name : D3298-013
Project For : WK503
Work Order Type : Main
Main WO Number :
House Part Number : D3298-013
Description : Tube Assembly 10"
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 12-03-04
Est Finish Date : 01-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00